



GILPIN INC
Ornamental Fence and Railing





Aluminum **RAILING** Page 3

- Railing sections assembled, ready to install
- Powder coat finish
- Most styles slant for steps
- Black or white color
- Four styles



Steel **RAILING** Page 10

- Railing sections assembled, ready to install
- Baked on black finish
- Most styles slant for steps
- Do-it-yourself installation
- Eight styles



Aluminum **FENCE** Page 22

- Pre-built panels ready to install
- Powder coat finish
- Two grades
- Three colors
- Seven styles



Aluminum **POOL FENCE** Page 40

- Pre-built panels ready to install
- Powder coat finish
- Meets most pool codes
- Three colors
- Two styles



Steel **FENCE** Page 44

- Pre-built panels ready to install
- Powder coat black finish
- Do-it-yourself installation
- Heavy duty construction
- Five styles

RAILING

Aluminum		Specification	Steel	
Summit/Fairfield	Midway		Twisted Spindle	Square Spindle
⅝" Square/.05" Thick	½" Square/.05" Thick	Picket	⅝" Twisted	½" Square
<4"		Spacing	4" or 6" O.C. (on center)	4" O.C. (on center)
2½" Wide/.07" Thick	1½" Wide/.07" Thick	Rails	1¼" Wide - 16 Gauge	
2½" Square/.07" Thick	1½" Square/.07" Thick	*Post	1¼" Square - 16 Gauge	1½" or 1¼" Sq. - 16 Gauge
Black or White Powder Coat		Finish	Black Baked Enamel	Black Powder Coat
36"H or 42"H	36"H	Installed Height	32"H or 36"H	36" or 42"H
33"H or 49"H		* Panel Height	28"H or 32"H	32"H or 38"H
48"W, 60"W, 72"W or 96"W	48"W, 60"W or 72"W	Panel Width	48"W or 72"W	

* Panel and Post sold separately



Fairfield Plus
Page 6



Fairfield
Page 7



Summit
Page 8



Midway
Page 9

ALUMINUM STYLES



Patterson
Page 12



Hampton
Page 16



Windsor Plus
Page 13



Harmony
Page 17



Windsor
Page 14



Cambridge Plus
Page 18



Salem
Page 15



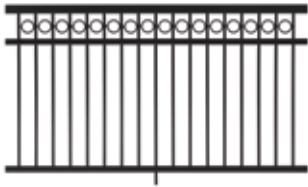
Cambridge
Page 19

STEEL STYLES

Aluminum RAILING

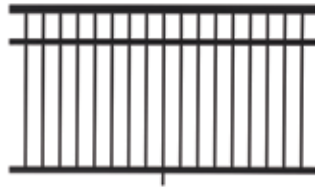
4 Styles

Fairfield Plus - Page 6

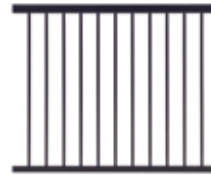


72"W sections shown with one support spindle

Fairfield - Page 7

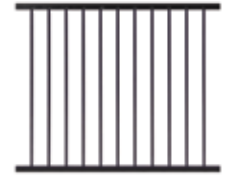


Summit - Page 8



48"W sections

Midway - Page 9



Fairfield, Summit and Midway styles adjust for steps

Fairfield & Summit



Color Code



White = W



Black = B

When ordering, place color code (B or W) at end of part number to indicate color choice.

All colors applied with high quality powder coat

Midway



Planning Your Aluminum Railing Installation

Always check the following before starting any railing installation

- Neighborhood association requirements
- Zoning restrictions

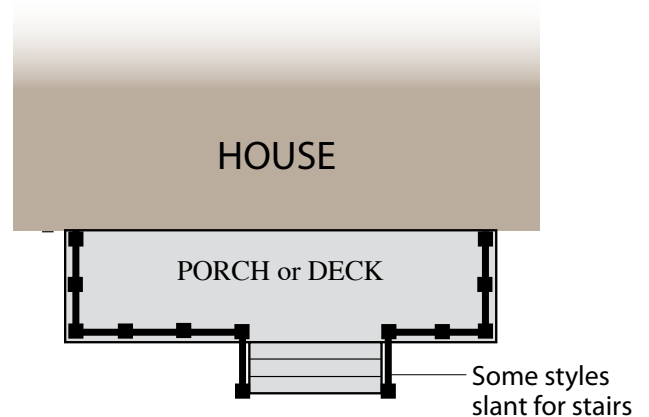
Some building codes require for porch, balconies or raised floor surfaces more than 30" above the floor or grade, railing must have 4" O.C. spindle spacing and be at least 36" in height.

Compliance with building codes is the installer's responsibility

After installing; cuts, holes, and scrapes must be touched up with rust inhibiting paint. Installation must be regularly maintained with rust inhibiting paint.

Determine Essentials

- Railing Sections
- Posts and/or Columns
- Installation Fittings
- Accessories



EXAMPLE INSTALLATION

- 13 - Posts
- 11 - Railing Sections
- 11 - Installation Fittings

Aluminum RAILING Installation

Installation Options



Installation Spindle

Individual spindle is screwed onto post. Railing section mounts over installation spindle.



Fixed Mount Bracket

Mounted on post with screws; railing section slides into bracket.



Vertical/Horizontal Swivel Fitting

Used when angle is required when adjusting sections for slopes, stairs or horizontal angles.

Columns

The beauty of a railing installation is enhanced by a matching column

Gilpin Inc aluminum columns decorate and enhance your home.

Columns coordinate with Midway railing.



Corner

Flat

Accessories

Add beauty to your installation

Depending on the style you choose for your aluminum railing installation, a variety of decorative accessories are available to beautify your selection.



Butterfly Scroll
(3½"W x 3½"H)
shown on spindle



Lamb's Tongue
shown on post



Ball Cap (3¾" Tall)
shown on post



Estate Scroll
(16⅞"H x 6⅞"W)
shown on spindle

Summit Hand Rail & Accessories

Item	Part Number
Hand Rail (48"L)	619001-4
Hand Rail (60"L)	619001-5
Hand Rail (72"L)	619001-6
Wall Support Bracket	619002
Decorative Rail End Cap (2 pc. pkg.)	619003
Swivel Bracket (2 pc. pkg.)*	619004
Fixed Bracket (2 pc. pkg.)	619005

* Requires wall support bracket to secure properly



Hand Rail

Decorative Rail
End Cap

Wall Support Bracket

Posts

Available with flange (surface mount)
or without flange (structural mount)

Support Spindle Flange

Adds finished look to
support spindle on
6'W and 8'W railing



Summit, Fairfield and Fairfield Plus (1⅜"W x 2⅝"L)
Midway (1⅜"W x 2"L)

FAIRFIELD PLUS Aluminum Railing



For 36" Installed Height Order...

Rail Panels					Post Options		Installation Methods	
Width	48"W	60"W	72"W	96"W	Flanged - 37"H	629036F	Installation Spindle - 36"	629056
Part Number	618031	618041	618051	618071	Structural - 60"H	629042	Fixed Bracket	629067
							Swivel Fitting	629066

For 42" Installed Height Order...

Rail Panels					Post Options		Installation Methods	
Width	48"W	60"W	72"W	96"W	Flanged - 43"H	629042F	Installation Spindle - 42"	629055
Part Number	618131	618141	618151	618171	Structural - 66"H	629048	Fixed Bracket	629067
							Swivel Fitting	629066

For 36"H Gate Order...

Gates (Hinges and Latch Included)				Post Option	
Opening Width	36"W	42"W	48"W	Flanged - 37"H	629036F
Part Number	618108	618109	618110	Structural - 60"H	629042

For 42"H Gate Order...

Gates (Hinges and Latch Included)				Post Option	
Opening Width	36"W	42"W	48"W	Flanged - 42"H	629042F
Part Number	618218	618219	618220	Structural - 66"H	629048

- Add color code (B or W) to part number when ordering.
- For step application, longer post may be required. Use Fairfield panel (page 7)
- 96"W includes two support spindles
- 72"W includes one support spindle
- Flanged post mounts on surface
- Structural post attaches to building or installs in ground

Accessories	Part Number
Estate Scroll	629080
Butterfly Scroll	629085
Ball Cap	629090
Lambs Tongue	629054
Support Spindle Flange	629062

Post Sold Separately

FAIRFIELD Aluminum Railing



Pictured with Estate Scrolls, Butterfly Scrolls, and Ball Caps (sold separately)

For 36" Installed Height Order...

Rail Panels					Post Options		Installation Methods	
Width	48"W	60"W	72"W	96"W	Flanged - 37"H	629036F	Installation Spindle - 36"	629056
Part Number	617031	617041	617051	617071	Structural - 60"H	629042	Fixed Bracket	629067
<i>Step or slope application may need 42"H flanged post</i>						629042F	Swivel Fitting	629066

For 42" Installed Height Order...

Rail Panels					Post Options		Installation Methods	
Width	48"W	60"W	72"W	96"W	Flanged - 43"H	629042F	Installation Spindle - 42"	629055
Part Number	617131	617141	617151	617171	Structural - 66"H	629048	Fixed Bracket	629067
<i>Step or slope application may need 48"H flanged post</i>						629048F	Swivel Fitting	629066

For 36"H Gate Order...

Gates (Hinges and Latch Included)				Post Option	
Opening Width	36"W	42"W	48"W	Flanged - 37"H	629036F
Part Number	617108	617109	617110	Structural - 60"H	629042

For 42"H Gate Order...

Gates (Hinges and Latch Included)				Post Option	
Opening Width	36"W	42"W	48"W	Flanged - 42"H	629042F
Part Number	617218	617219	617220	Structural - 66"H	629048

- Add color code (B or W) to part number when ordering.
- Adjustable for steps (longer post may be required)
- 96"W includes two support spindles
- 72"W includes one support spindle
- Flanged post mounts on surface
- Structural post attaches to building or installs in ground

Accessories	Part Number
Estate Scroll	629080
Butterfly Scroll	629085
Ball Cap	629090
Lambs Tongue	629054
Support Spindle Flange	629062



Post Sold Separately

SUMMIT Aluminum Railing



For 36" Installed Height Order...

Rail Panels					Post Options		Installation Methods	
Width	48"W	60"W	72"W	96"W	Flanged - 37"H	629036F	Installation Spindle - 36"	629056
Part Number	619031	619041	619051	619071	Structural - 60"H	629042	Fixed Bracket	629065
Step or slope application may need 42"H flanged post						629042F	Swivel Fitting	629064

For 42" Installed Height Order...

Rail Panels					Post Options		Installation Methods	
Width	48"W	60"W	72"W	96"W	Flanged - 43"H	629042F	Installation Spindle - 42"	629055
Part Number	619131	619141	619151	619171	Structural - 66"H	629048	Fixed Bracket	629065
Step or slope application may need 48"H flanged post						629048F	Swivel Fitting	629064

For 36"H Gate Order...

Gates (Hinges and Latch Included)				Post Option	
Opening Width	36"W	42"W	48"W	Flanged - 37"H	629036F
Part Number	619108	619109	619110	Structural - 60"H	629042

For 42"H Gate Order...

Gates (Hinges and Latch Included)				Post Option	
Opening Width	36"W	42"W	48"W	Flanged - 42"H	629042F
Part Number	619218	619219	619220	Structural - 66"H	629048

- Add color code (B or W) to part number when ordering.
- Adjustable for steps (longer post may be required)
- 96"W includes two support spindles
- 72"W includes one support spindle
- Flanged post mounts on surface
- Structural post attaches to building or installs in ground

Accessories	Part Number
Estate Scroll	629080
Butterfly Scroll	629085
Ball Cap	629090
Lambs Tongue	629054
Support Spindle Flange	629062

Post Sold Separately

MIDWAY Aluminum Railing



For 36" Installed Height Order...

Rail Panels				Post Options		Installation Methods	
Width	48"W	60"W	72"W	Flanged - 37"H	429037F	Installation Spindle - 36"	429150
Part Number	419335	419345	419355	Structural - 60"H	429043	Swivel Fitting	429065
Step or slope application may need 42"H flanged post					429043F		

For 36"H Gate Order...

Gates (Hinges and Latch Included)			Post Option	
Opening Width	36"W	48"W	Flanged - 37"H	429037F
Part Number	419400	419404	Structural - 60"H	429043

Item	Part Number
8' Flat, Black	4395B
8' Flat, White	4395W
8' Corner, Black	4396B
8' Corner, White	4396W
10' Flat, Black	4397B
10' Flat, White	4397W
10' Corner, Black	4398B
10' Corner, White	4398W

Accessories	Part Number
Lambs Tongue	429054
Support Spindle Flange	429062

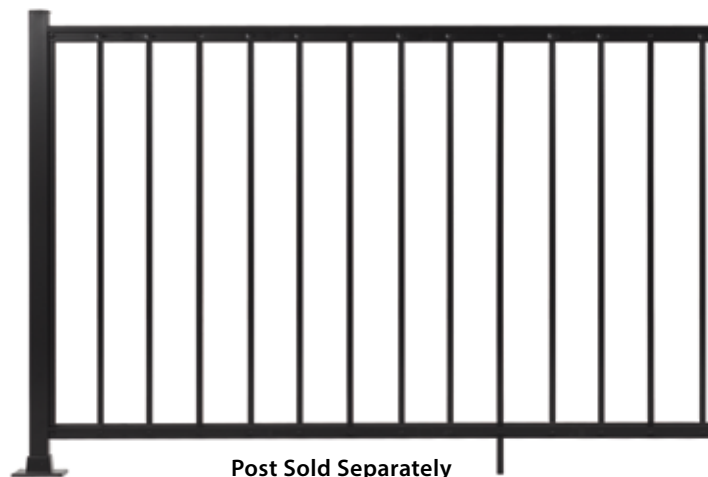
Corner

Flat



Flanges included w/columns

- Add color code (B or W) to part number when ordering.
- Adjustable for steps (longer post may be required)
- 72"W includes one spindle flange (shown at right)
- Flanged post mounts on surface
- Structural post attaches to building or installs in ground

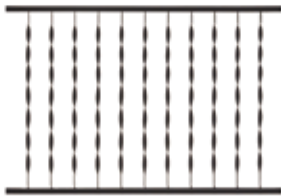


Post Sold Separately

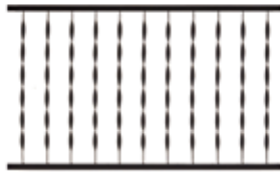
Steel RAILING

8 Styles

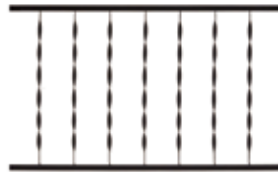
Patterson - Page 12



Windsor Plus - Page 13



Windsor - Page 14



Salem - Page 15



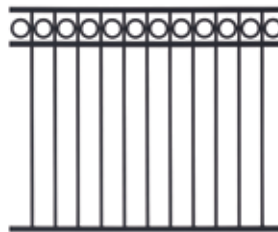
Hampton - Page 16



Harmony - Page 17



Cambridge Plus - Page 18



Cambridge - Page 19



Five styles adjust for stairs:

- Patterson
- Windsor Plus
- Windsor
- Salem
- Hampton



Slant railing by applying pressure downward and endward until pickets are parallel to post at top step.

Cut channels so ends are parallel to pickets and flush with newel posts.

Planning Your Steel Railing Installation

Always check the following before starting any railing installation

- Neighborhood association requirements
- Zoning restrictions

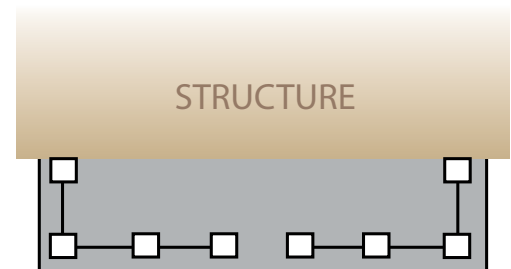
Some building codes require for porch, balconies or raised floor surfaces more than 30" above the floor or grade, railing must have 4" O.C. spindle spacing and be at least 36" in height.

Compliance with building codes is the installer's responsibility

After installing; cuts, holes, and scrapes must be touched up with rust inhibiting paint. Installation must be regularly maintained with rust inhibiting paint.

Determine Essentials

- Railing Sections
- Installation Fittings
- Posts and/or Columns
- Accessories



EXAMPLE INSTALLATION

- 8 - Posts
- 6 - 36"W Railing Sections
- 6 - Installation Fittings

RAILING Fittings & Accessories



for 1 1/4" Post

Fittings

Fitting Set

Attaches Railing to Newel Posts or columns.
Adjustable for straight or slanted installations.
One package of four required for each rail section.



for 1 1/2" Post



Flange

Surface mounts 1 1/4" Newel Post or column to wood or concrete. Two required for flat column. Three required for corner column.

Required for Installation



Masonry Anchors (1/4" x 1 3/4")

Connects floor/column flanges to concrete. Four anchors per package.



Lag Bolts (1/4" x 1 1/2")

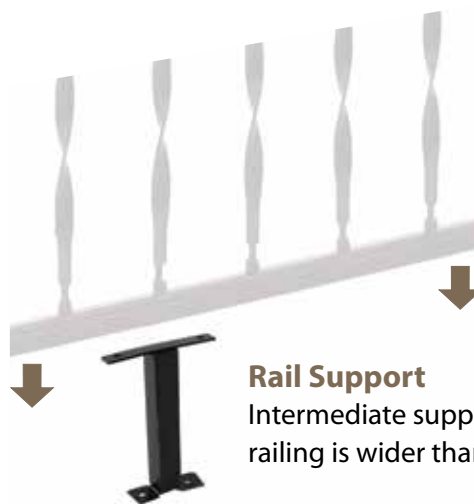
Fastens floor/column flanges to wood. Four bolts per package.



Accessories

Lamb's Tongue

Beautiful cast aluminum scroll ornament for end Newel Post.



Rail Support

Intermediate support; use when railing is wider than four feet.



Harmony Ornament

Clamps to twisted spindle for added beauty.



Newel Post Support

Attaches to Newel Post for added rigidity and support.

Gates



- Fits 36" rough opening.
- Hinges, latch and hardware included.
- Gates match railing style.



PATTERSON Steel Railing



For 36" Installed Height Order...

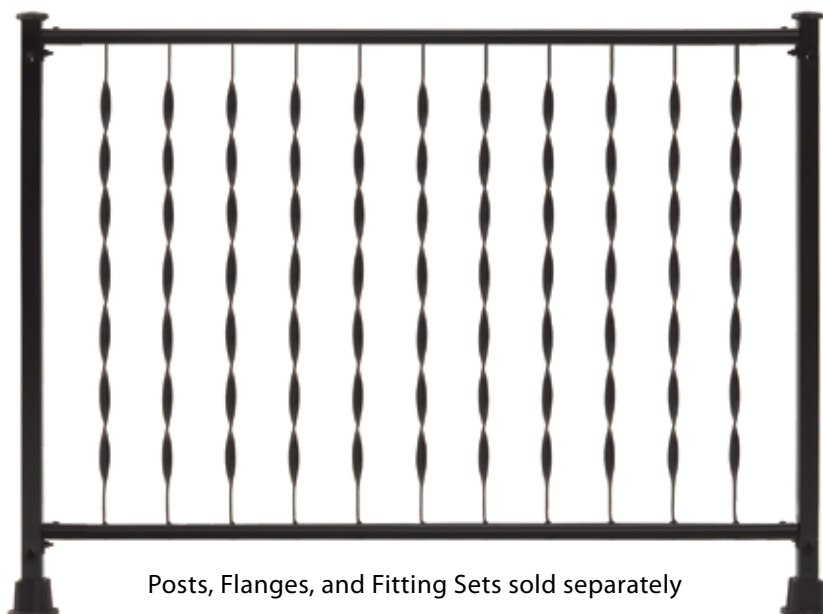
	Rail Panels		Fitting Set	Newel Post	Flange	Fasteners	
Size	48"W	72"W	438	1¼" - 48"H	1¼"	Lag Bolt	Masonry Anchor
Part Number	554	556		670	579	630	583

Gate & Accessories (sold separately)

Item	Part Number
36"W Patterson Gate	668
Lambs Tongue	437
Rail Support	435
Harmony Ornament	571
Newel Post Support	456

- 4" O.C. Spindle Spacing
- One Fitting Set required for each panel
- Adjustable for steps
- Baked enamel finish

After installing; cuts, holes, and scrapes must be touched up with rust inhibiting paint. Installation must be regularly maintained with rust inhibiting paint.



Posts, Flanges, and Fitting Sets sold separately

WINDSOR PLUS Steel Railing



For 32" Installed Height Order...

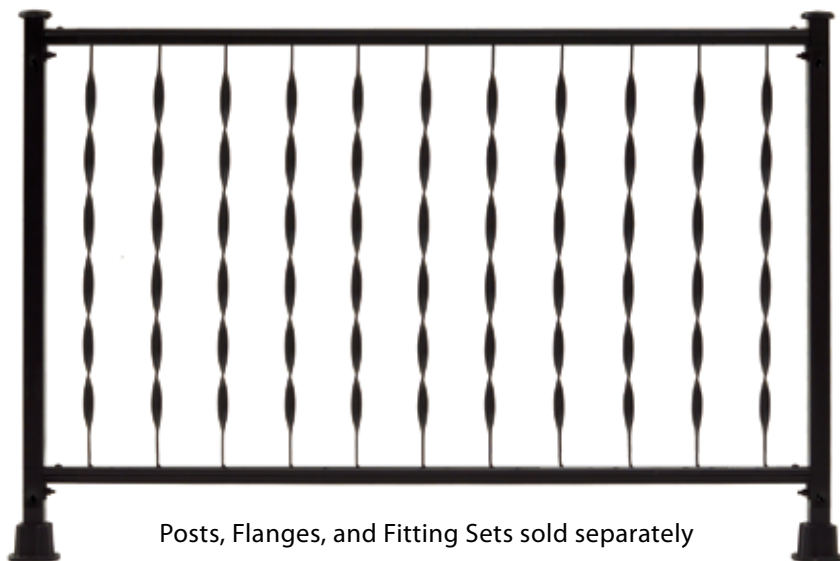
	Rail Panels		Fitting Set	Newel Post	Flange	Fasteners	
Size	48"W	72"W	438	1¼" - 36"H	1¼"	Lag Bolt	Masonry Anchor
Part Number	573	575		577	579	630	583
Steps or slope application may need 48"H Post.					Part number 670		

Gate & Accessories (sold separately)

Item	Part Number
36"W Windsor Plus Gate	665
Lambs Tongue	437
Rail Support	435
Harmony Ornament	571
Newel Post Support	456

- 4" O.C. Spindle Spacing
- One Fitting Set required for each panel
- Adjustable for steps (longer post may be required)
- Baked enamel finish

After installing; cuts, holes, and scrapes must be touched up with rust inhibiting paint. Installation must be regularly maintained with rust inhibiting paint.



Posts, Flanges, and Fitting Sets sold separately

WINDSOR Steel Railing



For 32" Installed Height Order...

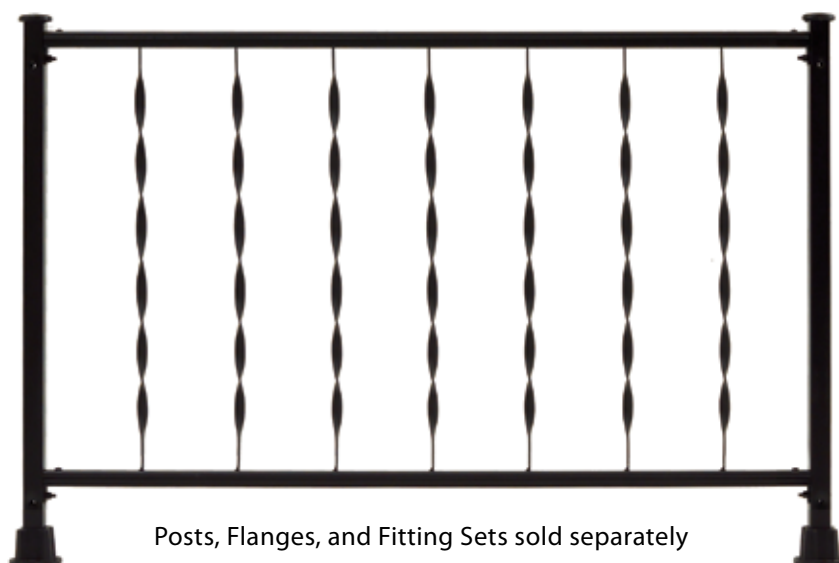
	Rail Panels		Fitting Set	Newel Post	Flange	Fasteners	
Size	48"W	72"W	438	1¼" - 36"H	1¼"	Lag Bolt	Masonry Anchor
Part Number	574	576		577	579	630	583
Steps or slope application may need 48"H Post.					Part number 670		

Gate & Accessories (sold separately)

Item	Part Number
36"W Windsor Gate	667
Lambs Tongue	437
Rail Support	435
Harmony Ornament	571
Newel Post Support	456

- 6" O.C. Spindle Spacing
- One Fitting Set required for each panel
- Adjustable for steps (longer post may be required)
- Baked enamel finish

After installing; cuts, holes, and scrapes must be touched up with rust inhibiting paint. Installation must be regularly maintained with rust inhibiting paint.



Posts, Flanges, and Fitting Sets sold separately

SALEM Steel Railing



For 32" Installed Height Order...

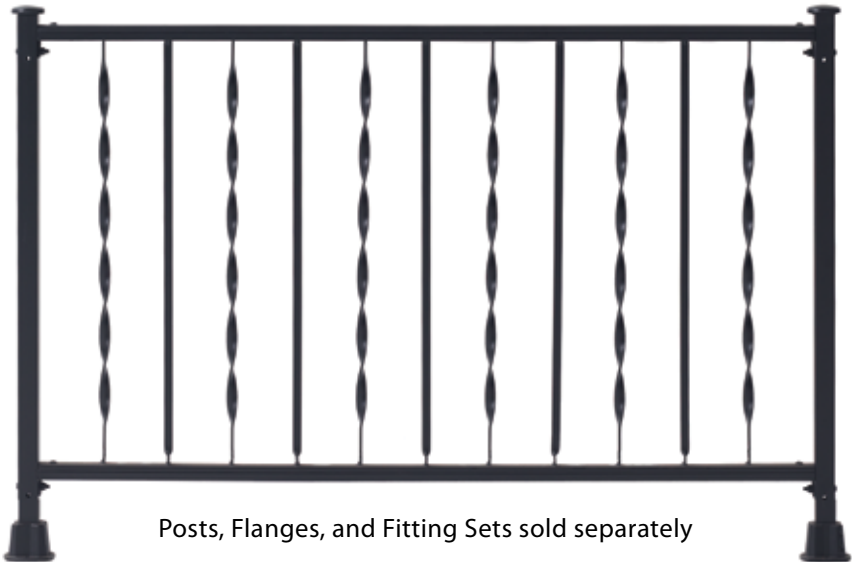
	Rail Panels		Fitting Set	Newel Post	Flange	Fasteners	
Size	48"W	72"W	438	1¼" - 36"H	1¼"	Lag Bolt	Masonry Anchor
Part Number	404	406		577	579	630	583
Steps or slope application may need 48"H Post.					Part number 670		

Gate & Accessories (sold separately)

Item	Part Number
36"W Salem Gate	659
Lambs Tongue	437
Rail Support	435
Harmony Ornament	571
Newel Post Support	456

- 4" O.C. Spindle Spacing
- One Fitting Set required for each panel
- Adjustable for steps (longer post may be required)
- Powder coat finish

After installing; cuts, holes, and scrapes must be touched up with rust inhibiting paint. Installation must be regularly maintained with rust inhibiting paint.



Posts, Flanges, and Fitting Sets sold separately

HAMPTON Steel Railing



For 36" Installed Height Order...

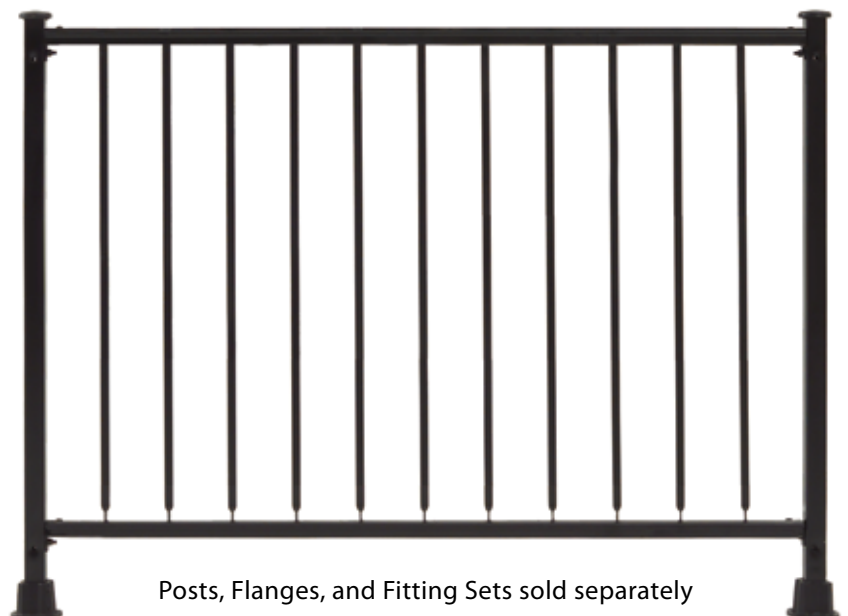
	Rail Panels		Fitting Set	Newel Post	Flange	Fasteners	
Size	48"W	72"W	438	1¼" - 48"H	1¼"	Lag Bolt	Masonry Anchor
Part Number	604	605		670	579	630	583

Gate & Accessories (sold separately)

Item	Part Number
36"W Hampton Gate	664
Lambs Tongue	437
Rail Support	435
Harmony Ornament	571
Newel Post Support	456

- 4" O.C. Spindle Spacing
- One Fitting Set required for each panel
- Adjustable for steps
- Powder coat finish

After installing; cuts, holes, and scrapes must be touched up with rust inhibiting paint. Installation must be regularly maintained with rust inhibiting paint.



Posts, Flanges, and Fitting Sets sold separately

HARMONY Steel Railing



For 36" Installed Height Order...

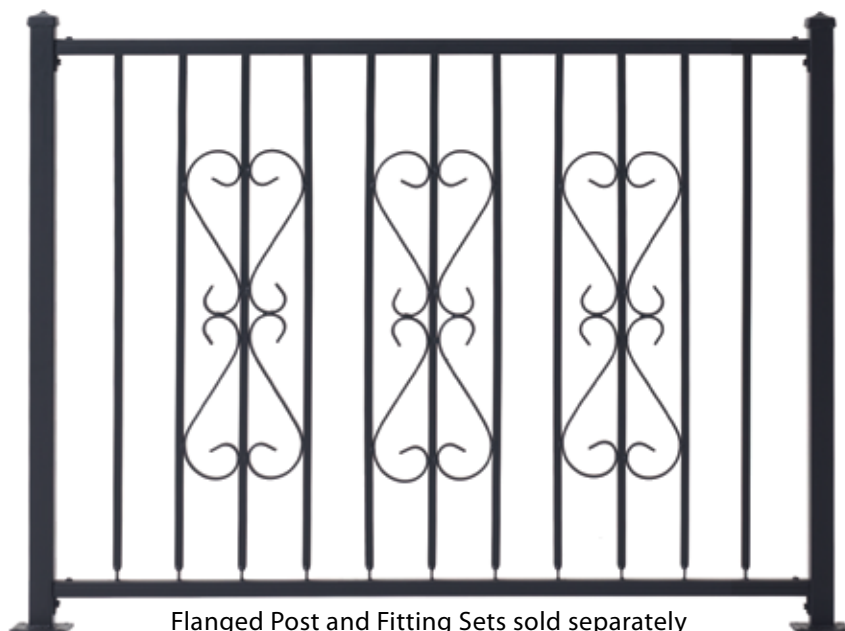
	Rail Panels		Fitting Set	Flanged Newel Post	Fasteners	
Size	48"W	72"W	865	1½" - 36"H	Lag Bolt	Masonry Anchor
Part Number	414	416		878	630	583
Structural application may need 66"H Post with no flange.				Part number 867		

Gate & Accessories (sold separately)

Item	Part Number
36"W Harmony Gate	664
Lambs Tongue	437
Rail Support	435
Newel Post Support	456

- 4" O.C. Spindle Spacing
- One Fitting Set required for each panel
- For step application use Hampton panel (Page 16)
- 48"W panel includes 3 welded ornaments
- 72"W panel includes 5 welded ornaments
- Powder coat finish

After installing; cuts, holes, and scrapes must be touched up with rust inhibiting paint. Installation must be regularly maintained with rust inhibiting paint.



Flanged Post and Fitting Sets sold separately

CAMBRIDGE PLUS Steel Railing



For 36" Installed Height Order...

	Rail Panels		Fitting Set	Flanged Newel Post	Fasteners	
Size	48"W	72"W	864	1½" - 37"H	Lag Bolt	Masonry Anchor
Part Number	441	442		878	630	583

For 42" Installed Height Order...

Structural applications for 36" and 42" height requires 66"H no flange post. Part number 867

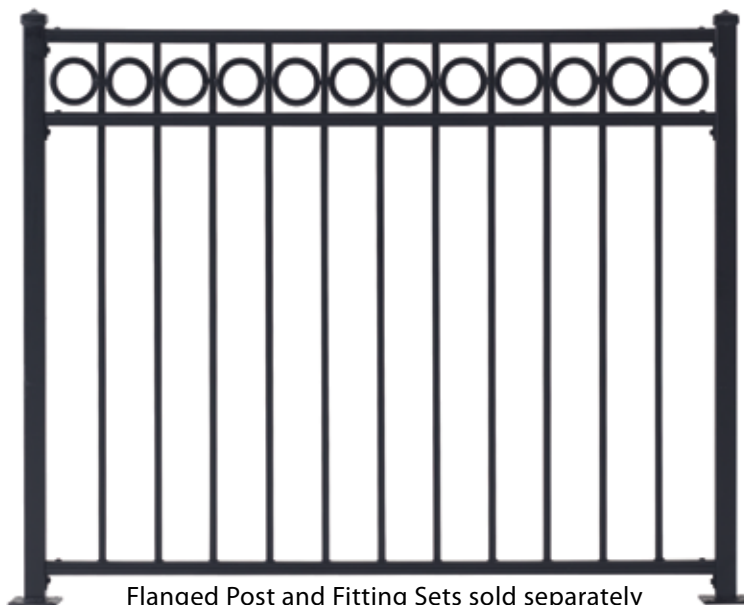
	Rail Panels		Fitting Set	Flanged Newel Post	Fasteners	
Size	48"W	72"W	864	1½" - 42"H	Lag Bolt	Masonry Anchor
Part Number	443	444		879	630	583

Gate & Accessories (sold separately)

Item	Part Number
36"W Cambridge Plus Gate	658
42"W Cambridge Plus Gate	656
Lambs Tongue	437
Rail Support	435
Newel Post Support	456

- 4" O.C. Spindle Spacing
- One Fitting Set required for each panel
- For step application use Hampton panel (Page 16)
- Powder coat finish

After installing; cuts, holes, and scrapes must be touched up with rust inhibiting paint. Installation must be regularly maintained with rust inhibiting paint.



Flanged Post and Fitting Sets sold separately

CAMBRIDGE Steel Railing



For 36" Installed Height Order...

	Rail Panels		Fitting Set	Flanged Newel Post	Fasteners	
Size	48"W	72"W	864	1½" - 37"H	Lag Bolt	Masonry Anchor
Part Number	445	446		878	630	583

For 42" Installed Height Order...

Structural applications for 36" and 42" height requires 66"H no flange post. Part number 867

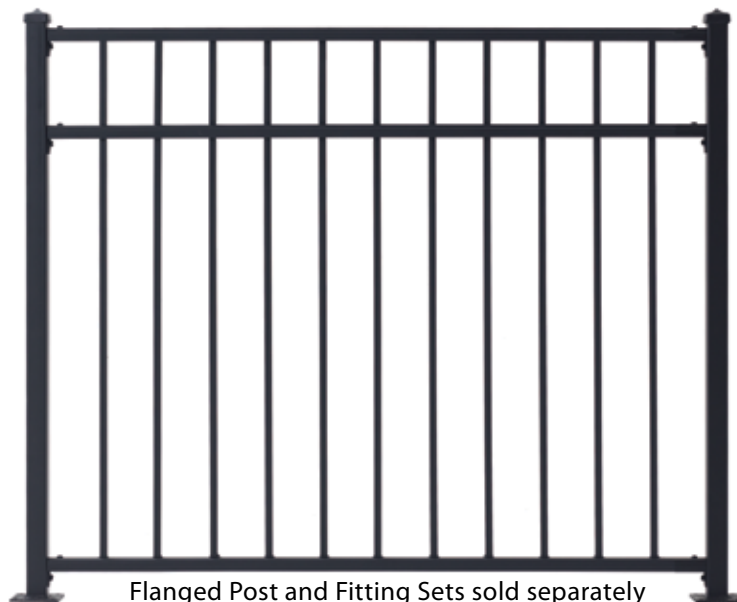
	Rail Panels		Fitting Set	Flanged Newel Post	Fasteners	
Size	48"W	72"W	864	1½" - 42"H	Lag Bolt	Masonry Anchor
Part Number	447	448		879	630	583

Gate & Accessories (sold separately)

Item	Part Number
36"W Cambridge Gate	657
42"W Cambridge Gate	655
Lambs Tongue	437
Rail Support	435
Newel Post Support	456

- 4" O.C. Spindle Spacing
- One Fitting Set required for each panel
- For step application use Hampton panel (Page 16)
- Powder coat finish

After installing; cuts, holes, and scrapes must be touched up with rust inhibiting paint. Installation must be regularly maintained with rust inhibiting paint.



Flanged Post and Fitting Sets sold separately

COLUMNS Steel Styles & Selections

Newport



Corner



Flat

Windsor



Corner



Flat

Oakwood



Corner



Flat

Steel Columns (Flange sold separately)

Constructed using 1 1/4" Steel Tube

- Most Gilpin Inc steel columns can be shortened, but may compromise load bearing ability.
- Working load data can be obtained at www.gilpininc.com
- Columns and Flanges sold separately. Corner columns require 3 (Model 579) Flanges, Flat Columns require 2 (Model 579) Flanges
- Newport columns are 9 1/2" wide. Windsor and Oakwood columns are 10 1/2" wide.

Newport & Windsor columns may be shortened but may compromise load bearing ability

- See tables below for cutting guidelines
- Cutting top causes loss of top brace



Newport Columns	8 foot	10 foot
Top	7"	5 1/2"
Bottom	7" to first brace 17" to first scroll	4" to first brace 11" to first scroll

Windsor Columns	8 foot	10 foot
Top	None	None
Bottom	6"	9"

Allow 3" for use of flange to mount columns

Item	Part Number
Newport 8' Flat	563
Newport 8' Corner	564
Newport 10' Flat	594
Newport 10' Corner	595
Windsor 8' Flat	672
Windsor 8' Corner	673
Windsor 10' Flat	674
Windsor 10' Corner	675
Oakwood 8' Flat	330
Oakwood 8' Corner	338
Oakwood 10' Flat	330A
Oakwood 10' Corner	338A
Flange	579

Oakwood Bracket (17" x 17") 502



FENCE Styles

Panels are Pre-Assembled • Posts sold separately • Matching Gates Available • Powder Coat Finish

Aluminum Fence

- Nine styles; Two grades
- Standard grade slants for slopes



Baltimore
Pages 26-27



Windsor
Pages 32-33



Legacy
Pages 28-29



Olympia
Pages 34-35



Castlegate
Pages 30-31



Tacoma
Pages 36-37



Kingsford
Pages 38-39



**Baltimore
Pool Fence**
Page 40



**Legacy
Pool Fence**
Page 41

ALUMINUM STYLES

Steel Fence

- Five styles
- Embassy style slants for slopes



Metalist
Pages 46-47



Embassy
Page 48



Deco
Page 49



Oasis
Page 50



Triton
Page 51

STEEL STYLES

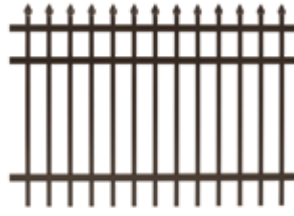
FENCE Aluminum Styles, Grades & Colors



Baltimore
Pages 26-27



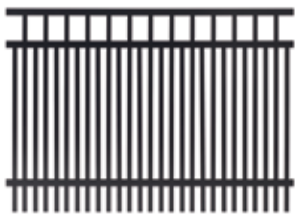
Legacy
Pages 28-29



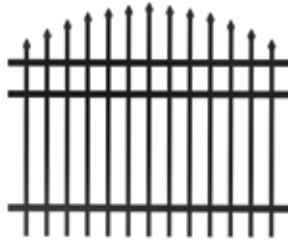
Castlegate
Pages 30-31



Windsor
Pages 32-33



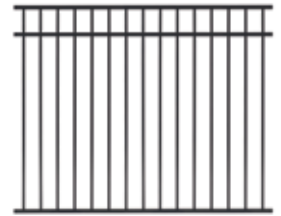
Kingsford
Pages 34-35



Olympia
Pages 36-37



Tacoma
Pages 38-39



Pool Fence (2 styles)
Pages 40-41

Specification	Elite Grade	Standard Grade
Pickets	1" Square - .065 Thick	5/8" Square - .05 Thick
Rails	1 5/8" Square Top wall - .077 Thick Side wall - .097 Thick	1" Square Top wall - .062 Thick Side wall - .085 Thick
Posts	2 1/2" Square .07 Thick	2" Square .06 Thick
Gate Posts	2 1/2" & 4" Square .125 Thick	2" Square .125 Thick
Clear Picket Spacing	3 31/32" (Kingsford 1 1/2")	3 13/16" (Kingsford 1 1/16")
Panel Width	71" - (6'W Panel) 95" - (8'W Panel)	72" Panel
Center to Center Post Spacing	72" - (6'W Panel) 96" - (8'W Panel)	72" Panel

Elite Grade

Standard Grade

Color Code...Powder Coat Finish

Black = B

White = W

Bronze = Z

When ordering, place color code (B, W or Z) at end of part number to indicate color choice.

FENCE INSTALLATION

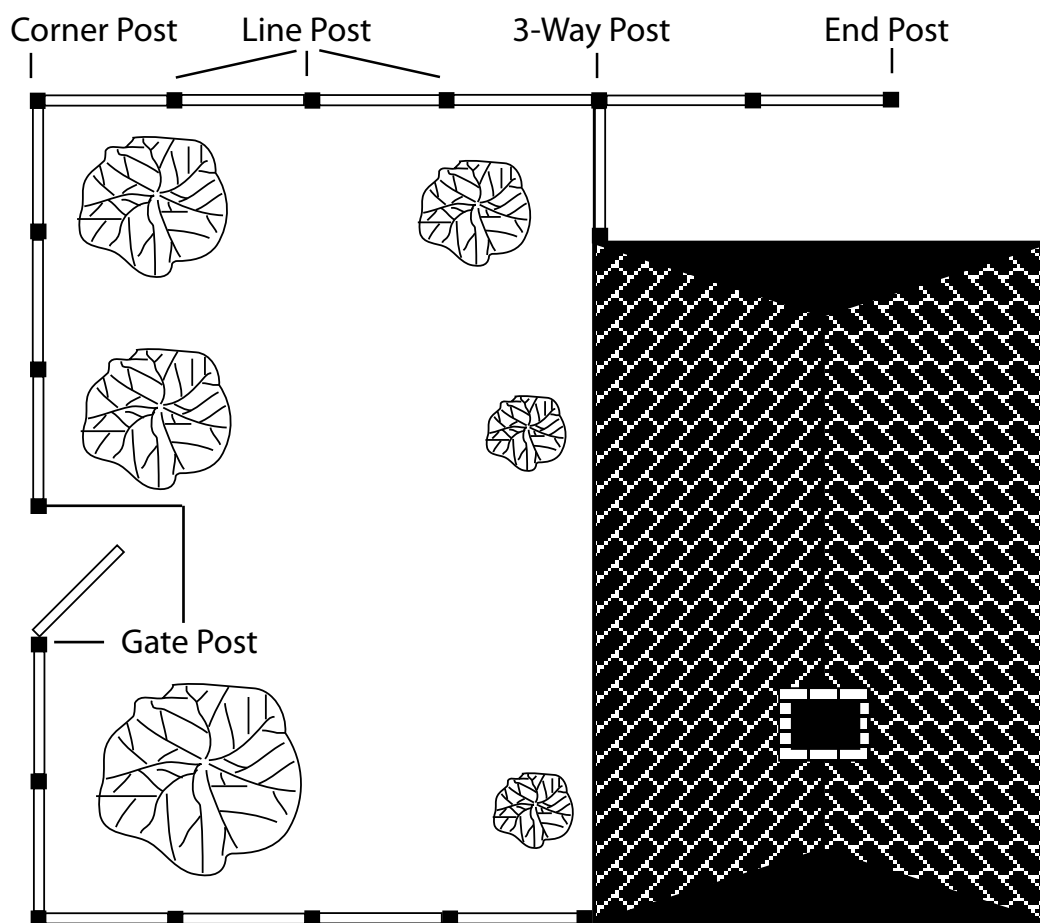
1. Select grade, size, style and color

2. Check the following:

- Neighborhood association requirements
- Zoning restrictions
- Local building codes
- Buried utilities. **Call Before You Dig!** (some states offer one call service for all utilities)

3. Determine essentials:

- To determine number of fence sections, divide footage to be fenced by 6 or 8, depending on panel width (72"W for Standard or 72"W or 96"W for Elite)
- Determine number of each type of post. (for post details see page 38) Order posts same height as installed fence height (e.g. order 48"H post for 48"H fence height). Default post height (H) is in-ground height.



Example Installation

Aluminum

Materials Needed

- 16 - 6'W fence panels
- 10 - line posts
- 2 - corner posts
- 3 - end posts
- 1 - 3-way post
- 2 - gate posts
- 1 - matching gate

It is the responsibility of the installer to comply with all applicable codes and regulations

FENCE POSTS Aluminum Fence

Gilpin has a Post for Every Fence Design

- Posts accept applicable style of fence with pre-punched holes for easy installation
- Posts come with flat cap and installation screws
- Optional Ball Cap to match post size available; order part number below

Item	Elite	Standard
Ball Cap	2983080	283080



Elite Grade
4 1/8" Tall



Standard Grade
3 3/4" Tall



Line



Corner



End/Gate



3-Way



Blank

Flange welded on at factory



Elite Grade Flange
5 1/2" x 4"



Standard Grade Flange
4" x 4"

INSTALLATION OPTIONS Aluminum Fence



Fixed Attachment Fitting

Use when installing fence sections to blank post.



Vertical Swivel Attachment Fitting

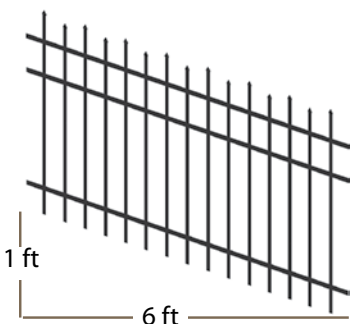
Use when installing fence sections at vertical angles or blank post.
(standard grade only)



Horizontal Swivel Attachment Fitting

Use when installing fence sections at horizontal angles or blank post.

Item	Elite	Standard
Fixed Attachment	2983094	283094
Vertical Swivel Attachment	2983091	283091
Horizontal Swivel Attachment	2983092	283092



Standard Grade

Fence panels are capable of adjusting (racking) to slopes of 1 foot in 6 foot section. To accomplish larger angles (up to 42°) please order extra racking.

Extra Racking Per Panel	283095
--------------------------------	--------

Elite Grade fence for level application

Color Code...Powder Coat Finish



Black = B



White = W



Bronze = Z

When ordering, place color code (B, W or Z) at end of part number to indicate color choice.

DECORATIVE ACCESSORIES Aluminum Fence

No Finials



Standard

Pinched Pickets

Elite

Optional Finials (Factory Installed)

Available on Castlegate, Olympia, Tacoma and Windsor - **Elite Grade**
Available on Baltimore, Castlegate, Olympia, Tacoma and Windsor - **Standard Grade**



Spear Point

4¼" Tall



Fleur-de-Lis

4⅝" Tall



Spear Point

6" Tall



Fleur-de-Lis

5⅞" Tall

Standard
Grade

Elite
Grade

Finials

Item	6'W Elite	8'W Elite	6'W Standard	Qty
Fleur-de-Lis	2983005	2983005-8	283005	per section
Spear Point	2983010	2983010-8	283010	per section



Estate Scrolls (Factory or Field Installed)

Attach to every other picket

Elite Grade: 8"W x 16¾"H

Standard Grade: 6½"W x 16"H

Item	Part Number	Qty
Estate Scroll (Standard)	283060	Each
Estate Scroll (Elite)	2983060	Each

Not available on Kingsford Fence



Butterfly Scrolls (Factory or Field Installed)

Available for Legacy, Castlegate, Windsor, Kingsford, Olympia and Tacoma - **Standard Grade**

Item	6'W Standard	Qty
Butterfly Scroll	283050	per section



Circles (Factory Installed)

Available for Legacy, Castlegate, Windsor, Kingsford, Olympia and Tacoma - **Elite & Standard Grade**
Elite Grade: 4"Diameter • Standard Grade: 3½"Diameter

Item	6'W Elite	8'W Elite	6'W Standard	Qty
Circle	2983070	2983070-8	283070	per section



BALTIMORE Aluminum Fence



Fence Selections

Size	Pickets	Three Rail			Four Rail		
		36"H	48"H	60"H	72"H	84"H	96"H
Elite - 6' Wide	13	2940300	2940400	2940500	2940600	2940700	2940800
Elite - 8' Wide	19	2940300-8	2940400-8	2940500-8	2940600-8	2940700-8	2940800-8
Standard - 6' Wide	15	240300	240400	240500	240600	na	na

Gate Selections Requires Gate Post

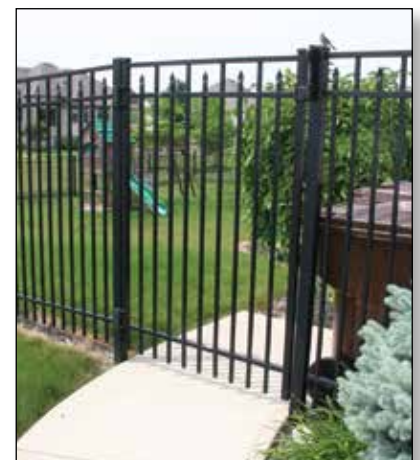
Elite

Opening Width	Three Rail			Four Rail		
	36"H	48"H	60"H	72"H	84"H	96"H
36"W	2945363	2945364	2945365	2945366	2945367	2945368
48"W	2945483	2945484	2945485	2945486	2945487	2945488
60"W	2945603	2945604	2945605	2945606	2945607	2945608
72"W	na	2945724	2945725	2945726	2945727	2945728
84"W	na	na	2945845	2945846	2945847	2945848
96"W	na	na	na	2945966	2945967	2945968

Standard

Opening Width	Three Rail			Four Rail
	36"H	48"H	60"H	72"H
36"W	245363	245364	245365	245366
48"W	245483	245484	245485	245486
60"W	245603	245604	245605	245606
72"W	na	245724	245725	245726

When ordering, place color code (B, W or Z) at end of part number to indicate color choice.



Gates include adjustable self-closing hinges & locking latch

BALTIMORE Aluminum Fence

Post Selections Includes flat cap and fence mounting screws.

Elite (2½" Square)

Fence Ht.	36"H	48"H	60"H	72"H	84"H	96"H
Line	2951300	2951400	2951500	2951600	2951700	2951800
Corner	2952300	2952400	2952500	2952600	2952700	2952800
End	2954300	2954400	2954500	2954600	2954700	2954800
3-Way	2955300	2955400	2955500	2955600	2955700	2955800
Blank	2983130-36	2983130-48	2983130-60	2983130-72	2983130-84	2983130-96
Gate	2953300	2953400	2953500	2953600	2953700	2953800
Blank Gate	2983131-36	2983131-48	2983131-60	2983131-72	2983131-84	2983131-96
Ball Caps (optional)	2983080 all heights					

4" square posts x .125 thickness available in 84" (2983170-84) 108" (2983170-108) and 144" (2983170-144) lengths.



Standard (2" Square)

Fence Ht.	36"H	48"H	60"H	72"H
Line	251300	251400	251500	251600
Corner	252300	252400	252500	252600
End	254300	254400	254500	254600
3-Way	255300	255400	255500	255600
Blank	283130-36	283130-48	283130-60	283130-72
Gate	253300	253400	253500	253600
Blank Gate	283131-36	283131-48	283131-60	283131-72
Ball Caps (optional)	283080 all heights			

Post is longer than fence height

Fence Ht.	36"H	48"H	60"H	72"H	84"H	96"H
In Ground	58"	70"	88"	106"	118"	130"
Flanged	41"	53"	65"	na	na	na

IMPORTANT POST ORDERING INFORMATION

- In-Ground post is default post
- For flanged post insert **F** before color code
- Add color code: Black = **B**, White = **W**, Bronze = **Z**

Example: 2951300FB

Black Flanged Line Post for 36"H Baltimore Elite

Fence Accessories See page 25 for details

Item	72"W Elite	96"W Elite	72"W Standard	Qty.
Fleur-de-Lis	na	na	283005	per section
Spear Point	na	na	283010	per section
Estate Scroll	2983060	na	283060	each

Gate Accessories See page 42 for details

Elite

Size	All Widths
Estate Scroll	2983060

Per ornament

.....
**Accessories factory installed
 when ordered with product.**
Photos on page 25

Standard

Size	36"W	48"W	60"W	72"W
Fleur-de-Lis	283005-36	283005-48	283005-60	283005-72
Spear Point	283010-36	283010-48	283010-60	283010-72
Estate Scroll	283060 (per ornament)			



LEGACY Aluminum Fence



Fence Selections

		Three Rail			Four Rail		
Size	Pickets	36"H	48"H	60"H	72"H	84"H	96"H
Elite - 6' Wide	13	2950300	2950400	2950500	2950600	2950700	2950800
Elite - 8' Wide	19	2950300-8	2950400-8	2950500-8	2950600-8	2950700-8	2950800-8
Standard - 6' Wide	15	250300	250400	250500	250600	na	na

Gate Selections

Requires Gate Post

Elite

		Three Rail			Four Rail		
Opening Width	36"H	48"H	60"H	72"H	84"H	96"H	
36"W	2955363	2955364	2955365	2955366	2955367	2955368	
48"W	2955483	2955484	2955485	2955486	2955487	2955488	
60"W	2955603	2955604	2955605	2955606	2955607	2955608	
72"W	na	2955724	2955725	2955726	2955727	2955728	
84"W	na	na	2955845	2955846	2955847	2955848	
96"W	na	na	na	2955966	2955967	2955968	

Standard

		Three Rail			Four Rail
Opening Width	36"H	48"H	60"H	72"H	
36"W	255363	255364	255365	255366	
48"W	255483	255484	255485	255486	
60"W	255603	255604	255605	255606	
72"W	na	255724	255725	255726	

When ordering, place color code (B, W or Z) at end of part number to indicate color choice.



Gates include adjustable self-closing hinges & locking latch

LEGACY Aluminum Fence

Post Selections Includes flat cap and fence mounting screws.

Elite (2½" Square)

Fence Ht.	36"H	48"H	60"H	72"H	84"H	96"H
Line	2951300	2951400	2951500	2951600	2951700	2951800
Corner	2952300	2952400	2952500	2952600	2952700	2952800
End	2954300	2954400	2954500	2954600	2954700	2954800
3-Way	2955300	2955400	2955500	2955600	2955700	2955800
Blank	2983130-36	2983130-48	2983130-60	2983130-72	2983130-84	2983130-96
Gate	2953300	2953400	2953500	2953600	2953700	2953800
Blank Gate	2983131-36	2983131-48	2983131-60	2983131-72	2983131-84	2983131-96
Ball Caps (optional)		2983080 all heights				

4" square posts x .125 thickness available in 84" (2983170-84) 108" (2983170-108) and 144" (2983170-144) lengths.



Standard (2" Square)

Fence Ht.	36"H	48"H	60"H	72"H
Line	251300	251400	251500	251600
Corner	252300	252400	252500	252600
End	254300	254400	254500	254600
3-Way	255300	255400	255500	255600
Blank	283130-36	283130-48	283130-60	283130-72
Gate	253300	253400	253500	253600
Blank Gate	283131-36	283131-48	283131-60	283131-72
Ball Caps (optional)		283080 all heights		

Post is longer than fence height

Fence Ht.	36"H	48"H	60"H	72"H	84"H	96"H
In Ground	58"	70"	88"	106"	118"	130"
Flanged	41"	53"	65"	na	na	na

IMPORTANT POST ORDERING INFORMATION

- In-Ground post is default post
- For flanged post insert **F** before color code
- Add color code: Black = **B**, White = **W**, Bronze = **Z**

Example: 2951300FB

Black Flanged Line Post for 36"H Legacy Elite

Fence Accessories See page 25 for details

Item	72"W Elite	96"W Elite	72"W Standard	Qty.
Circles	2983070	2983070-8	283070	per section
Butterfly Scroll	na	na	283050	per section
Estate Scroll	2983060	na	283060	each

Gate Accessories See page 42 for details

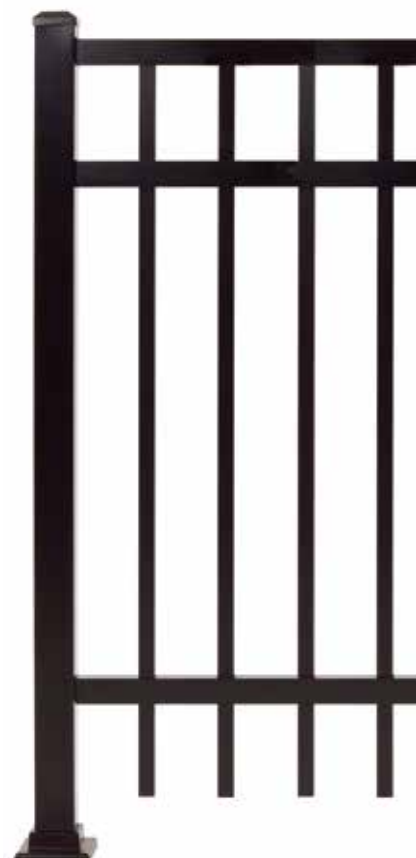
Elite

Size	36"W	48"W	60"W	72"W	84"W	96" W
Circles	2983070-36	2983070-48	2983070-60	2983070-72	2983070-84	2983070-96
Estate Scroll	2983060 (per ornament)					

Standard

Size	36"W	48"W	60"W	72"W
Circles	283070-36	283070-48	283070-60	283070-72
Butterfly Scroll	283050-36	283050-48	283050-60	283050-72
Estate Scroll	283060 (per ornament)			

Accessories factory installed
when ordered with product.
Photos on page 25



CASTLEGATE Aluminum Fence



Fence Selections

		Three Rail			Four Rail		
Size	Pickets	36"H	48"H	60"H	72"H	84"H	96"H
Elite - 6' Wide	13	2960300	2960400	2960500	2960600	2960700	2960800
Elite - 8' Wide	19	2960300-8	2960400-8	2960500-8	2960600-8	2960700-8	2960800-8
Standard - 6' Wide	15	260300	260400	260500	260600	na	na

Gate Selections

Requires Gate Post

Elite

		Three Rail			Four Rail		
Opening Width	36"H	48"H	60"H	72"H	84"H	96"H	
36"W	2965363	2965364	2965365	2965366	2965367	2965368	
48"W	2965483	2965484	2965485	2965486	2965487	2965488	
60"W	2965603	2965604	2965605	2965606	2965607	2965608	
72"W	na	2965724	2965725	2965726	2965727	2965728	
84"W	na	na	2965845	2965846	2965847	2965848	
96"W	na	na	na	2965966	2965967	2965968	

Standard

		Three Rail			Four Rail
Opening Width	36"H	48"H	60"H	72"H	
36"W	265363	265364	265365	265366	
48"W	265483	265484	265485	265486	
60"W	265603	265604	265605	265606	
72"W	na	265724	265725	265726	

When ordering, place color code (B, W or Z) at end of part number to indicate color choice.



Gates include adjustable self-closing hinges & locking latch

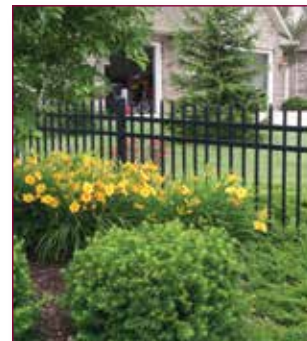
CASTLEGATE Aluminum Fence

Post Selections Includes flat cap and fence mounting screws.

Elite (2½" Square)

Fence Ht.	36"H	48"H	60"H	72"H	84"H	96"H
Line	2961300	2961400	2961500	2961600	2961700	2961800
Corner	2962300	2962400	2962500	2962600	2962700	2962800
End	2964300	2964400	2964500	2964600	2964700	2964800
3-Way	2965300	2965400	2965500	2965600	2965700	2965800
Blank	2983130-36	2983130-48	2983130-60	2983130-72	2983130-84	2983130-96
Gate	2963300	2963400	2963500	2963600	2963700	2963800
Blank Gate	2983131-36	2983131-48	2983131-60	2983131-72	2983131-84	2983131-96
Ball Caps (optional)	2983080 all heights					

4" square posts x .125 thickness available in 84" (2983170-84) 108" (2983170-108) and 144" (2983170-144) lengths.



Standard (2" Square)

Fence Ht.	36"H	48"H	60"H	72"H
Line	261300	261400	261500	261600
Corner	262300	262400	262500	262600
End	264300	264400	264500	264600
3-Way	265300	265400	265500	265600
Blank	283130-36	283130-48	283130-60	283130-72
Gate	263300	263400	263500	263600
Blank Gate	283131-36	283131-48	283131-60	283131-72
Ball Caps (optional)	283080 all heights			

Post is longer than fence height

Fence Ht.	36"H	48"H	60"H	72"H	84"H	96"H
In Ground	58"	70"	88"	106"	118"	130"
Flanged	41"	53"	65"	na	na	na

IMPORTANT POST ORDERING INFORMATION

- In-Ground post is default post
- For flanged post insert **F** before color code
- Add color code: Black = **B**, White = **W**, Bronze = **Z**

Example: 2961300FB

Black Flanged Line Post for 36"H Castlegate Elite

Fence Accessories See page 24 for details

Item	72"W Elite	96"W Elite	72"W Standard	Qty.
Fleur-de-Lis	2983005	2983005-8	283005	per section
Spear Point	2983010	2983010-8	283010	per section
Circles	2983070	2983070-8	283070	per section
Butterfly Scroll	na	na	283050	per section
Estate Scroll	2983060	na	283060	each

Gate Accessories See page 42 for details

Elite

Size	36"W	48"W	60"W	72"W	84"W	96" W
Fleur-de-Lis	2983005-36	2983005-48	2983005-60	2983005-72	2983005-84	2983005-96
Spear Point	2983010-36	2983010-48	2983010-60	2983010-72	2983010-84	2983010-96
Circles	2983070-36	2983070-48	2983070-60	2983070-72	2983070-84	2983070-96
Estate Scroll	2983060 (per ornament)					

Standard

Size	36"W	48"W	60"W	72"W
Fleur-de-Lis	283005-36	283005-48	283005-60	283005-72
Spear Point	283010-36	283010-48	283010-60	283010-72
Circles	283070-36	283070-48	283070-60	283070-72
Butterfly Scroll	283050-36	283050-48	283050-60	283050-72
Estate Scroll	283060 (per ornament)			

Accessories factory installed
when ordered with product.
Photos on page 25



WINDSOR Aluminum Fence



Fence Selections

		Three Rail			Four Rail		
Size	Pickets	36"H	48"H	60"H	72"H	84"H	96"H
Elite - 6' Wide	13	2970300	2970400	2970500	2970600	2970700	2970800
Elite - 8' Wide	19	2970300-8	2970400-8	2970500-8	2970600-8	2970700-8	2970800-8
Standard - 6' Wide	15	270300	270400	270500	270600	na	na

Gate Selections

Requires Gate Post

Elite

		Three Rail			Four Rail		
Opening Width		36"H	48"H	60"H	72"H	84"H	96"H
36"W	2975363	2975364	2975365	2975366	2975367	2975368	
48"W	2975483	2975484	2975485	2975486	2975487	2975488	
60"W	2975603	2975604	2975605	2975606	2975607	2975608	
72"W	na	2975724	2975725	2975726	2975727	2975728	
84"W	na	na	2975845	2975846	2975847	2975848	
96"W	na	na	na	2975966	2975967	2975968	

Standard

		Three Rail			Four Rail
Opening Width		36"H	48"H	60"H	72"H
36"W	275363	275364	275365	275366	
48"W	275483	275484	275485	275486	
60"W	275603	275604	275605	275606	
72"W	na	275724	275725	275726	

When ordering, place color code (B, W or Z) at end of part number to indicate color choice.



Gates include adjustable self-closing hinges & locking latch

WINDSOR Aluminum Fence

Post Selections Includes flat cap and fence mounting screws.

Elite (2½" Square)

Fence Ht.	36"H	48"H	60"H	72"H	84"H	96"H
Line	2961300	2961400	2961500	2961600	2961700	2961800
Corner	2962300	2962400	2962500	2962600	2962700	2962800
End	2964300	2964400	2964500	2964600	2964700	2964800
3-Way	2965300	2965400	2965500	2965600	2965700	2965800
Blank	2983130-36	2983130-48	2983130-60	2983130-72	2983130-84	2983130-96
Gate	2963300	2963400	2963500	2963600	2963700	2963800
Blank Gate	2983131-36	2983131-48	2983131-60	2983131-72	2983131-84	2983131-96
Ball Caps (optional)	2983080 all heights					

4" square posts x .125 thickness available in 84" (2983170-84) 108" (2983170-108) and 144" (2983170-144) lengths.



Standard (2" Square)

Fence Ht.	36"H	48"H	60"H	72"H
Line	261300	261400	261500	261600
Corner	262300	262400	262500	262600
End	264300	264400	264500	264600
3-Way	265300	265400	265500	265600
Blank	283130-36	283130-48	283130-60	283130-72
Gate	263300	263400	263500	263600
Blank Gate	283131-36	283131-48	283131-60	283131-72
Ball Caps (optional)	283080 all heights			

Post is longer than fence height

Fence Ht.	36"H	48"H	60"H	72"H	84"H	96"H
In Ground	58"	70"	88"	106"	118"	130"
Flanged	41"	53"	65"	na	na	na

IMPORTANT POST ORDERING INFORMATION

- In-Ground post is default post
- For flanged post insert **F** before color code
- Add color code: Black = **B**, White = **W**, Bronze = **Z**

Example: 2961300FB

Black Flanged Line Post for 36"H Windsor Elite

Fence Accessories See page 25 for details

Item	72"W Elite	96"W Elite	72"W Standard	Qty.
Fleur-de-Lis	2983005	2983005-8	283005	per section
Spear Point	2983010	2983010-8	283010	per section
Circles	2983070	2983070-8	283070	per section
Butterfly Scroll	na	na	283050	per section
Estate Scroll	2983060	na	283060	each

Gate Accessories See page 42 for details

Elite

Size	36"W	48"W	60"W	72"W	84"W	96" W
Fleur-de-Lis	2983005-36	2983005-48	2983005-60	2983005-72	2983005-84	2983005-96
Spear Point	2983010-36	2983010-48	2983010-60	2983010-72	2983010-84	2983010-96
Circles	2983070-36	2983070-48	2983070-60	2983070-72	2983070-84	2983070-96
Estate Scroll	2983060 (per ornament)					

Standard

Size	36"W	48"W	60"W	72"W
Fleur-de-Lis	283005-36	283005-48	283005-60	283005-72
Spear Point	283010-36	283010-48	283010-60	283010-72
Circles	283070-36	283070-48	283070-60	283070-72
Butterfly Scroll	283050-36	283050-48	283050-60	283050-72
Estate Scroll	283060 (per ornament)			

Accessories factory installed
when ordered with product.
Photos on page 25



OLYMPIA Aluminum Fence



Fence Selections

		Three Rail			Four Rail		
Size	Pickets	36"H	48"H	60"H	72"H	84"H	96"H
Elite - 6' Wide	13	2920300	2920400	2920500	2920600	2920700	2920800
Elite - 8' Wide	19	2920300-8	2920400-8	2920500-8	2920600-8	2920700-8	2920800-8
Standard - 6' Wide	15	220300	220400	220500	220600	na	na

Gate Selections

Requires Gate Post

Elite

		Three Rail			Four Rail	
Opening Width		36"H	48"H	60"H	72"H	96"H
36"W	2925363	2925364	2925365	2925366	2925367	2925368
48"W	2925483	2925484	2925485	2925486	2925487	2925488
60"W	2925603	2925604	2925605	2925606	2925607	2925608
72"W	na	2925724	2925725	2925726	2925727	2925728
84"W	na	na	2925845	2925846	2925847	2925848
96"W	na	na	na	2925966	2925967	2925968

Standard

		Three Rail			Four Rail
Opening Width		36"H	48"H	60"H	72"H
36"W	225363	225364	225365	225366	
48"W	225483	225484	225485	225486	
60"W	225603	225604	225605	225606	
72"W	na	225724	225725	225726	

When ordering, place color code (B, W or Z) at end of part number to indicate color choice.



Gates include adjustable self-closing hinges & locking latch

OLYMPIA Aluminum Fence

Post Selections Includes flat cap and fence mounting screws.

Elite (2½" Square)

Fence Ht.	36"H	48"H	60"H	72"H	84"H	96"H
Line	2961300	2961400	2961500	2961600	2961700	2961800
Corner	2962300	2962400	2962500	2962600	2962700	2962800
End	2964300	2964400	2964500	2964600	2964700	2964800
3-Way	2965300	2965400	2965500	2965600	2965700	2965800
Blank	2983130-36	2983130-48	2983130-60	2983130-72	2983130-84	2983130-96
Gate	2963300	2963400	2963500	2963600	2963700	2963800
Blank Gate	2983131-36	2983131-48	2983131-60	2983131-72	2983131-84	2983131-96
Ball Caps (optional)	2983080 all heights					

4" square posts x .125 thickness available in 84" (2983170-84) 108" (2983170-108) and 144" (2983170-144) lengths.

Standard (2" Square)

Fence Ht.	36"H	48"H	60"H	72"H
Line	261300	261400	261500	261600
Corner	262300	262400	262500	262600
End	264300	264400	264500	264600
3-Way	265300	265400	265500	265600
Blank	283130-36	283130-48	283130-60	283130-72
Gate	263300	263400	263500	263600
Blank Gate	283131-36	283131-48	283131-60	283131-72
Ball Caps (optional)	283080 all heights			

Post is longer than fence height

Fence Ht.	36"H	48"H	60"H	72"H	84"H	96"H
In Ground	58"	70"	88"	106"	118"	130"
Flanged	41"	53"	65"	na	na	na

IMPORTANT POST ORDERING INFORMATION

- In-Ground post is default post
- For flanged post insert **F** before color code
- Add color code: Black = **B**, White = **W**, Bronze = **Z**

Example: 2961300FB

Black Flanged Line Post for 36"H Olympia Elite

Fence Accessories See page 25 for details

Item	72"W Elite	96"W Elite	72"W Standard	Qty.
Fleur-de-Lis	2983005	2983005-8	283005	per section
Spear Point	2983010	2983010-8	283010	per section
Circles	2983070	2983070-8	283070	per section
Butterfly Scroll	na	na	283050	per section
Estate Scroll	2983060	na	283060	each

Gate Accessories See page 42 for details

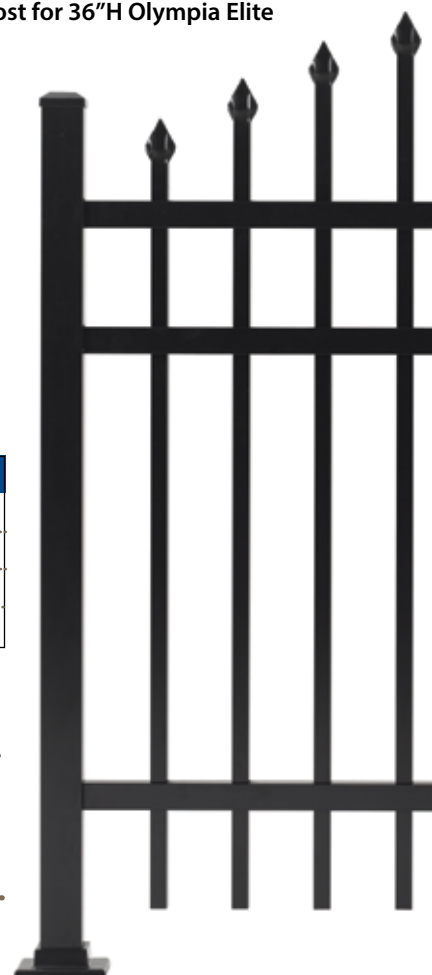
Elite

Size	36"W	48"W	60"W	72"W	84"W	96" W
Fleur-de-Lis	2983005-36	2983005-48	2983005-60	2983005-72	2983005-84	2983005-96
Spear Point	2983010-36	2983010-48	2983010-60	2983010-72	2983010-84	2983010-96
Circles	2983070-36	2983070-48	2983070-60	2983070-72	2983070-84	2983070-96
Estate Scroll	2983060 (per ornament)					

Standard

Size	36"W	48"W	60"W	72"W
Fleur-de-Lis	283005-36	283005-48	283005-60	283005-72
Spear Point	283010-36	283010-48	283010-60	283010-72
Circles	283070-36	283070-48	283070-60	283070-72
Butterfly Scroll	283050-36	283050-48	283050-60	283050-72
Estate Scroll	283060 (per ornament)			

Accessories factory installed
when ordered with product.
Photos on page 25



TACOMA Aluminum Fence



Fence Selections

		Three Rail			Four Rail		
Size	Pickets	36"H	48"H	60"H	72"H	84"H	96"H
Elite - 6' Wide	13	2930300	2930400	2930500	2930600	2930700	2930800
Elite - 8' Wide	19	2930300-8	2930400-8	2930500-8	2930600-8	2930700-8	2930800-8
Standard - 6' Wide	15	230300	230400	230500	230600	na	na

Gate Selections

Requires Gate Post

Elite

		Three Rail			Four Rail		
Opening Width	36"H	48"H	60"H	72"H	84"H	96"H	
36"W	2935363	2935364	2935365	2935366	2935367	2935368	
48"W	2935483	2935484	2935485	2935486	2935487	2935488	
60"W	2935603	2935604	2935605	2935606	2935607	2935608	
72"W	na	2935724	2935725	2935726	2935727	2935728	
84"W	na	na	2935845	2935846	2935847	2935848	
96"W	na	na	na	2935966	2935967	2935968	

Standard

		Three Rail			Four Rail
Opening Width	36"H	48"H	60"H	72"H	
36"W	235363	235364	235365	235366	
48"W	235483	235484	235485	235486	
60"W	235603	235604	235605	235606	
72"W	na	235724	235725	235726	

When ordering, place color code (B, W or Z) at end of part number to indicate color choice.



Gates include adjustable self-closing hinges & locking latch

TACOMA Aluminum Fence

Post Selections Includes flat cap and fence mounting screws.

Elite (2½" Square)

Fence Ht.	36"H	48"H	60"H	72"H	84"H	96"H
Line	2961300	2961400	2961500	2961600	2961700	2961800
Corner	2962300	2962400	2962500	2962600	2962700	2962800
End	2964300	2964400	2964500	2964600	2964700	2964800
3-Way	2965300	2965400	2965500	2965600	2965700	2965800
Blank	2983130-36	2983130-48	2983130-60	2983130-72	2983130-84	2983130-96
Gate	2963300	2963400	2963500	2963600	2963700	2963800
Blank Gate	2983131-36	2983131-48	2983131-60	2983131-72	2983131-84	2983131-96
Ball Caps (optional)	2983080 all heights					

4" square posts x .125 thickness available in 84" (2983170-84) 108" (2983170-108) and 144" (2983170-144) lengths.



Standard (2" Square)

Fence Ht.	36"H	48"H	60"H	72"H
Line	261300	261400	261500	261600
Corner	262300	262400	262500	262600
End	264300	264400	264500	264600
3-Way	265300	265400	265500	265600
Blank	283130-36	283130-48	283130-60	283130-72
Gate	263300	263400	263500	263600
Blank Gate	283131-36	283131-48	283131-60	283131-72
Ball Caps (optional)	283080 all heights			

Post is longer than fence height

Fence Ht.	36"H	48"H	60"H	72"H	84"H	96"H
In Ground	58"	70"	88"	106"	118"	130"
Flanged	41"	53"	65"	na	na	na

IMPORTANT POST ORDERING INFORMATION

- In-Ground post is default post
- For flanged post insert **F** before color code
- Add color code: Black = **B**, White = **W**, Bronze = **Z**

Example: 2961300FB

Black Flanged Line Post for 36"H Tacoma Elite

Fence Accessories See page 25 for details

Item	72"W Elite	96"W Elite	72"W Standard	Qty.
Fleur-de-Lis	2983005	2983005-8	283005	per post
Spear Point	2983010	2983010-8	283010	per post
Circles	2983070	2983070-8	283070	per section
Butterfly Scroll	na	na	283050	per section
Estate Scroll	2983060	na	283060	each

Shown with Ball Cap
sold separately

Gate Accessories See page 42 for details

Elite

Size	36"W	48"W	60"W	72"W	84"W	96" W
Fleur-de-Lis	2983005-36	2983005-48	2983005-60	2983005-72	2983005-84	2983005-96
Spear Point	2983010-36	2983010-48	2983010-60	2983010-72	2983010-84	2983010-96
Circles	2983070-36	2983070-48	2983070-60	2983070-72	2983070-84	2983070-96
Estate Scroll	2983060 (per ornament)					

Standard

Size	36"W	48"W	60"W	72"W
Fleur-de-Lis	283005-36	283005-48	283005-60	283005-72
Spear Point	283010-36	283010-48	283010-60	283010-72
Circles	283070-36	283070-48	283070-60	283070-72
Butterfly Scroll	283050-36	283050-48	283050-60	283050-72
Estate Scroll	283060 (per ornament)			

Accessories factory installed
when ordered with product.
Photos on page 25



KINGSFORD Aluminum Fence



Fence Selections

Three Rail

Four Rail

Size	Pickets	36"H	48"H	60"H	72"H	84"H	96"H
Elite - 6' Wide	27	2980300	2980400	2980500	2980600	2980700	2980800
Elite - 8' Wide	39	2980300-8	2980400-8	2980500-8	2980600-8	2980700-8	2980800-8
Standard - 6' Wide	31	280300	280400	280500	280600	na	na

Gate Selections

Requires Gate Post

Elite

Three Rail

Four Rail

Opening Width	36"H	48"H	60"H	72"H	84"H	96"H
36"W	2985363	2985364	2985365	2985366	2985367	2985368
48"W	2985483	2985484	2985485	2985486	2985487	2985488
60"W	2985603	2985604	2985605	2985606	2985607	2985608
72"W	na	2985724	2985725	2985726	2985727	2985728
84"W	na	na	2985845	2985846	2985847	2985848
96"W	na	na	na	2985966	2985967	2985968

Standard

Three Rail

Four Rail

Opening Width	36"H	48"H	60"H	72"H
36"W	285363	285364	285365	285366
48"W	285483	285484	285485	285486
60"W	285603	285604	285605	285606
72"W	na	285724	285725	285726

When ordering, place color code (B, W or Z) at end of part number to indicate color choice.



Gates include adjustable self-closing hinges & locking latch

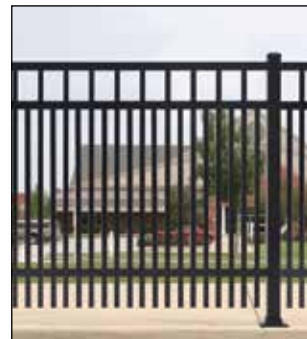
KINGSFORD Aluminum Fence

Post Selections Includes flat cap and fence mounting screws.

Elite (2½" Square)

Fence Ht.	36"H	48"H	60"H	72"H	84"H	96"H
Line	2951300	2951400	2951500	2951600	2951700	2951800
Corner	2952300	2952400	2952500	2952600	2952700	2952800
End	2954300	2954400	2954500	2954600	2954700	2954800
3-Way	2955300	2955400	2955500	2955600	2955700	2955800
Blank	2983130-36	2983130-48	2983130-60	2983130-72	2983130-84	2983130-96
Gate	2953300	2953400	2953500	2953600	2953700	2953800
Blank Gate	2983131-36	2983131-48	2983131-60	2983131-72	2983131-84	2983131-96
Ball Caps (optional)	2983080 all heights					

4" square posts x .125 thickness available in 84" (2983170-84) 108" (2983170-108) and 144" (2983170-144) lengths.



Standard (2" Square)

Fence Ht.	36"H	48"H	60"H	72"H
Line	251300	251400	251500	251600
Corner	252300	252400	252500	252600
End	254300	254400	254500	254600
3-Way	255300	255400	255500	255600
Blank	283130-36	283130-48	283130-60	283130-72
Gate	253300	253400	253500	253600
Blank Gate	283131-36	283131-48	283131-60	283131-72
Ball Caps (optional)	283080 all heights			

Post is longer than fence height

Fence Ht.	36"H	48"H	60"H	72"H	84"H	96"H
In Ground	58"	70"	88"	106"	118"	130"
Flanged	41"	53"	65"	na	na	na

IMPORTANT POST ORDERING INFORMATION

- In-Ground post is default post
- For flanged post insert **F** before color code
- Add color code: Black = **B**, White = **W**, Bronze = **Z**

Example: 2951300FB

Black Flanged Line Post for 36"H Kingsford Elite

Fence Accessories See page 25 for details

Item	72"W Elite	96"W Elite	72"W Standard	Qty.
Circles	2983070	2983070-8	283070	per section
Butterfly Scroll	na	na	283050	per section

Gate Accessories See page 42 for details

Elite

Size	36"W	48"W	60"W	72"W	84"W	96" W
Circles	2983070-36	2983070-48	2983070-60	2983070-72	2983070-84	2983070-96

Standard

Size	36"W	48"W	60"W	72"W
Circles	283070-36	283070-48	283070-60	283070-72
Butterfly Scroll	283050-36	283050-48	283050-60	283050-72

.....
 Accessories factory installed
 when ordered with product.
 Photos on page 25



BALTIMORE POOL Aluminum Fence



Gilpin Pool Fence is Manufactured to Standard Grade Specifications (see page 22)

Fence

Size	6"W
54"H - 3 Rail	240450P
60"H - 3 Rail	240500P

Fence Accessories

Item	Item	Qty.
Fleur-de-Lis	283005	per section
Spear Point	283010	per section
Estate Scroll	283060	each



Posts (2" Square)

includes flat cap and fence mounting screws.

Fence Ht.	54"H	60"H
Line	251450P	251500P
Corner	252450P	252500P
End	254450P	254500P
3-Way	255450P	255500P
Blank	283130-54	283130-60
Gate	253450P	253500P
Blank Gate	283131-54	283131-60
Ball Cap (optional)	283080 all heights	

Baltimore Pool Gates

Opening Width	Fence Height 54"H	60"H
36"W	245364.5P	245365P
48"W	245484.5P	245485P
60"W	245604.5P	245605P

Baltimore Pool Gate Accessories

Size	36"W	48"W	60"W
Fleur-de-Lis	283005-36	283005-48	283005-60
Spear Point	283010-36	283010-48	283010-60
Estate Scroll	283060 used for all widths		

Post is longer than fence height

Fence Ht.	54"H	60"H
In-Ground	76"	88"
Flanged	59"	65"

IMPORTANT POST ORDERING INFORMATION

- In-Ground post is default post
- For flanged post insert **F** before color code
- Add color code:

Black = **B**, White = **W**, Bronze = **Z**

Example: 251450PFB
Black Flanged Line Post
for 54"H Baltimore Pool

Gilpin Pool Fence will meet or exceed most common pool code requirements. It is the responsibility of the installer to comply with local building codes.

Pool gates include:

Adjustable self-closing hinges and locking latch. Magnetic latch is available. See page 42.

LEGACY POOL Aluminum Fence



Gilpin Pool Fence is Manufactured to Standard Grade Specifications (see page 22)

Fence

Size	6'W
48"H - 2 Rail	250400P
54"H - 3 Rail	250450P
60"H - 3 Rail	250500P

Fence Accessories

Item	Item	Qty.
Circles	283070	per section
Butterfly Scroll	283050	per section
Estate Scroll	283060	each



Posts (2" Square)

includes flat cap and fence mounting screws.

Fence Ht.	48"H	54"H	60"H
Line	251400P	251450P	251500P
Corner	252400P	252450P	252500P
End	254400P	254450P	254500P
3-Way	255400P	255450P	255500P
Blank	283130-48	283130-54	283130-60
Gate	253400P	253450P	253500P
Blank Gate	283131-48	283131-54	283131-60
Ball Cap (optional)	283080 all heights		

Legacy Pool Gates

Opening Width	48"H	Fence Height 54"H	60"H
36"W	255364P	255364.5P	255365P
48"W	255384P	255484.5P	255485P
60"W	255604P	255604.5P	255605P

Legacy Pool Gate Accessories

Size	36"W	48"W	60"W
Butterfly Scroll	283050-36	283050-48	283050-60
Circle	283070-36	283070-48	283070-60
Estate Scroll	283060 used for all widths		

Post is longer than fence height

Fence Ht.	48"H	54"H	60"H
In-Ground	70"	76"	88"
Flanged	53"	59"	65"

IMPORTANT POST ORDERING INFORMATION

- In-Ground post is default post
- For flanged post insert **F** before color code
- Add color code:
Black = **B**, White = **W**, Bronze = **Z**

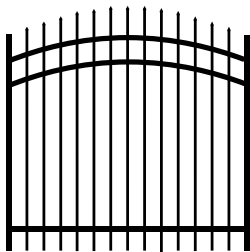
Example: 251450PFB
Black Flanged Line Post
for 54"H Baltimore Pool

Gilpin Pool Fence will meet or exceed most common pool code requirements. It is the responsibility of the installer to comply with local building codes.

Pool gates include:
Adjustable self-closing hinges and locking latch. Magnetic latch is available. See page 42.



Radius Arch



- Gates available with arched spindles and/or arched rails.
- All styles can be produced as double gates
- Cantilever gates available.

Arching	Part #
Radius Arch	299999

Baltimore, Legacy, Castlegate, Windsor, Kingsford, Olympia and Tacoma available in Standard and Elite Grade. Baltimore Pool and Legacy Pool gates are available only in Standard Grade.



Double Gate Kit

Heavy duty rod drops into hole in ground for added security

Item	Part#
Double Gate Kit	282015

Locking Latch

Included with all Aluminum Gates



Tension Adjustable Hinge

Included with all Aluminum Gates

Item	Part#
Vertical Pull	282020
Top Pull	282015

Vertical Pull



Top Pull

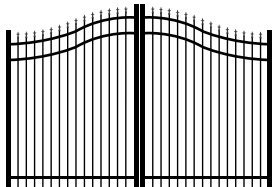


Magnetic Latch

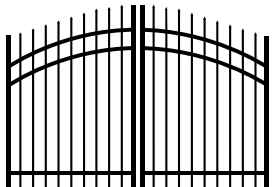
(sold separately)

- Magnetic latch w/lock (2 sizes). Top or vertical pull models.
- Required for pools by many codes as a child resistant safety feature.

Double Gates Aluminum



Mustache Arch



Radius Arch

Arching	Part #
Mustache Arch	299997
Radius Arch	299999
Double Gate Kit	See page 42
Circles	See page 39
Estate Scrolls	See page 37

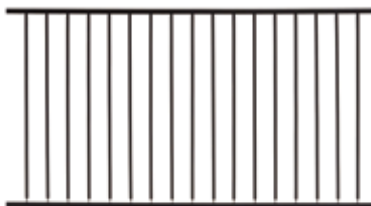
Includes Tension Adjustable Hinge and Locking Latch
(See page 42)

To order Double Gates: Specify fence style, grade and width...from 6'W opening to 16'W opening
(See page 22, 26-38)

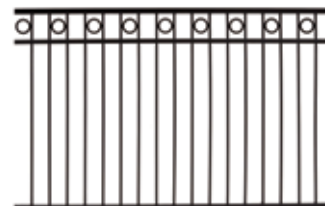
Some gates will be manufactured with diagonal support



Metalist
Pages 46-47



Embassy
Page 48



Deco
Page 49



Oasis
Page 50



Triton
Page 51

Steel Fence and Gate Information

- Five unique styles.
- Matching gates include hinges and latch.
- Steel fence and gate are coated with a black powder coat.
- After installing; mounting hardware, cuts, holes and scrapes must be touched up with rust inhibiting paint.
- Installation must be regularly maintained with rust resistant paint.
- Posts and accessories sold separately.
- 4" O.C. picket spacing (6" O.C. available on Metalist and Embassy).
- Styles available to meet many codes.
- Fence panels are 48" or 72" wide up to 72" installed height.



Gate Latch

Specification	Metalist	Embassy	Deco	Oasis	Triton
Pickets	½" Solid	½" Square Tubing			
Picket Spacing	4" and 6" O.C.			4" O.C.	
Rails	1¼" Channel			1¼" Tube; Top • 1¼" Channel: Middle and Bottom	
Posts	2" Square	1½" or 2" Square	2" Square		
Gate Posts	3" Square				
Panel Width	48" - (48"W Panel) • 72" - (72"W Panel)				
Center to Center Post Spacing	50" - (48"W Panel) • 74" - (72"W Panel)				

FENCE INSTALLATION

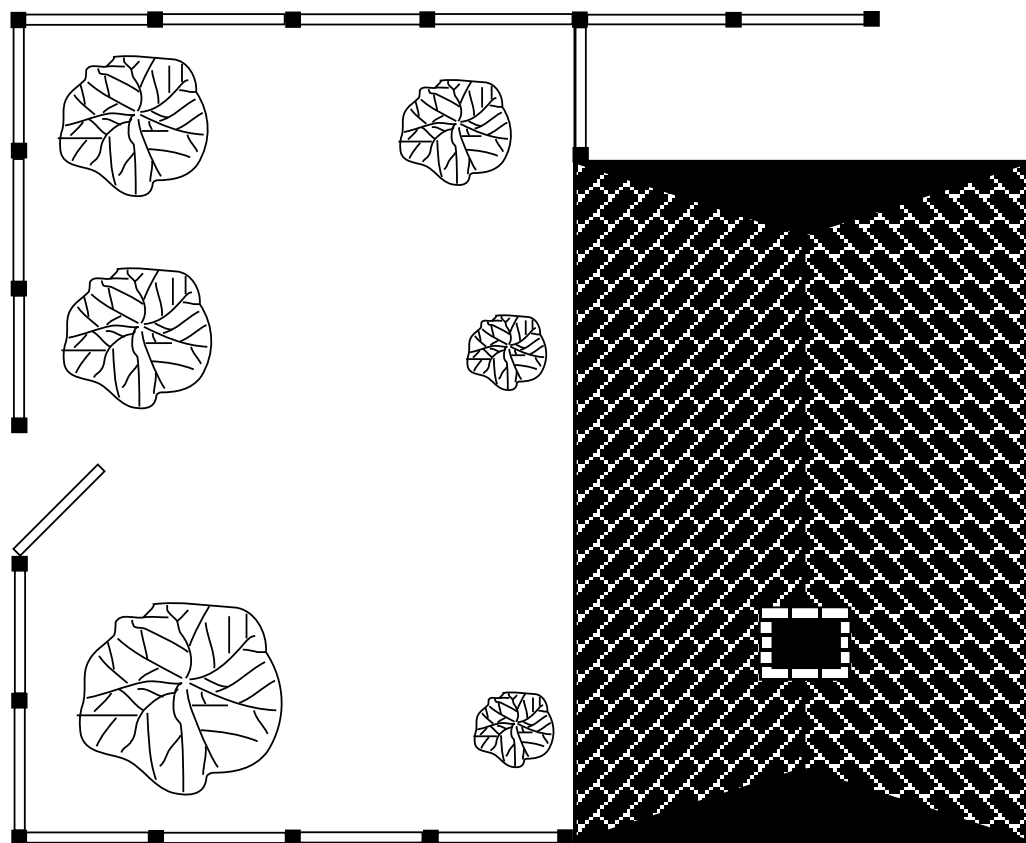
1. Select size and style

2. Check the following:

- a. Neighborhood association requirements
- b. Zoning restrictions
- c. Local building codes
- d. Buried utilities. **Call Before You Dig!** (some states offer one call service for all utilities)

3. Determine essentials:

- a. To determine number of fence sections, divide footage to be fenced by 6 or 4, depending on panel width (48"W or 72"W)
- b. Determine number of posts.
- c. Surface mount posts available for some heights.



Example Installation

Steel

Materials Needed

- 16 - fence panels
- 16 - posts
- 2 - gate posts
- 1 - matching gate
- 16 - fitting sets

It is the responsibility of the installer to comply with all applicable codes and regulations

METALIST Steel Fence



Pictured with optional Spear Point Finials

Fence Size

Panel height is 2" less than installed fence height

Panel Width	Installed Height	4" O.C. Part No.	6" O.C. Part No.
48"W	36"H	849	833
72"W	36"H	850	834
48"W	48"H	853	837
72"W	48"H	854	838
48"W	60"H	857	841
72"W	60"H	858	842
48"W	72"H	861	845
72"W	72"H	862	846

Picket Count		
Opening Width	4" O.C.	6" O.C.
48"W	11	7
72"W	17	11

Fitting Set

One set required for each fence panel

Fitting Set	865
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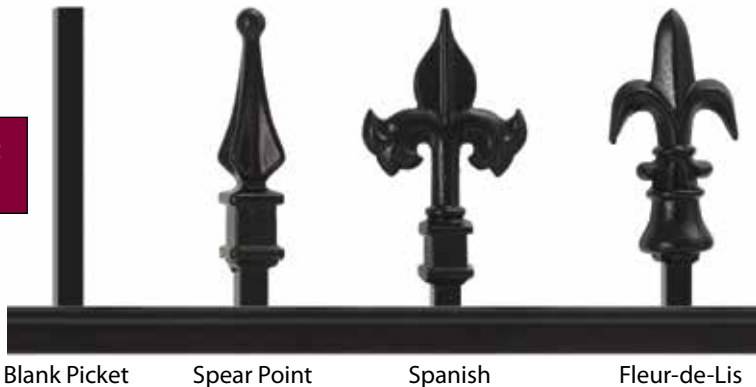


Optional Finial Set

Factory installed and welded at time of production

Finial	Panel Width	4" O.C. Part No.	6" O.C. Part No.
Spear Point	48"W	983	981
	72"W	984	982
Spanish	48"W	926	922
	72"W	927	923
Fleur de-Lis	48"W	924	920
	72"W	925	921

Finial Height
5½" Tall



Blank Picket Spear Point Spanish Fleur-de-Lis

METALIST Steel Fence

Post (2" Square)

- Flat caps standard

In-Ground	Part Number	Surface Mount	Part Number
60"H	874	37"H	888
72"H	875	49"H	910
84"H	876	61"H	911
96"H	877		
Optional Ball Cap (factory installed)			985



4½" tall Ball Cap

Gate Size

- Gate height is 2" less than installed fence height.
- Picket (1½" tubing) spacing
- Hinges & Latch included
- Gate includes blank picket (optional finials available)

Opening Width	Installed Height	4" O.C. Part No.	6" O.C. Part No.
36"W	36"H	967	951
48"W	36"H	968	952
36"W	48"H	971	955
48"W	48"H	972	956
36"W	60"H	975	959
48"W	60"H	976	960
36"W	72"H	979	963
48"W	72"H	980	964

Picket Count		
Opening Width	4" O.C.	6" O.C.
36"W	7	5
48"W	11	7

Gate Finial Set

Factory installed and welded at time of production

Item	Panel Width	4" O.C. Part No.	6" O.C. Part No.
Spear	36"W	996	994
Point	48"W	983	981
Spanish	36"W	931	929
	48"W	926	922
Fleur de-Lis	36"W	930	928
	48"W	924	920

Gate Post (3" Square)

- Matching height and type of post
- Flat caps standard

In-Ground	Part Number	Surface Mount	Part Number
60"H	782	37"H	792
72"H	783	49"H	793
84"H	784	61"H	794
96"H	785		
Optional Ball Cap (factory installed)			985

Gate Options (Factory Installed)

990	Arched pickets
992	Double lockbox 2½" opening w/bolt guard
993	Single lockbox 2½" opening w/bolt guard
997	Ornamental latch
998	Cane bolt (required for double gate)
991	Self-closing spring (installed in field)



EMBASSY Steel Fence



Fence Size

- Panel height is 4" less than installed height.
- Adjusts for slopes

Panel Width	Installed Height	4" O.C. Part No.	6" O.C. Part No.
48"W	36"H	710	701
72"W	36"H	711	702
48"W	42"H	713	704
72"W	42"H	714	705
48"W	60"H	715	706
72"W	60"H	716	707
48"W	66"H	719	

Picket Count		
Opening Width	4" O.C.	6" O.C.
48"W	11	7
72"W	17	11

Fitting Set

One set required for each fence panel

Fitting Set	865
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Post (1½" & 2" Square)

Height, width and type of post

In-Ground	Part Number	Surface Mount	Part Number
1½" x 60"H	866	1½" x 37"H	878
1½" x 66"H	867	1½" x 43"H	879
1½" x 84"H	868	1½" x 61"H	880
2" x 72"H	875		
2" x 96"H	877		

Gate Size

- Gate height is 2" less than installed fence height
- Hinges & Latch included

Opening Width	Installed Height	4" O.C. Part No.	6" O.C. Part No.
36"W	36"H	767	751
48"W	36"H	768	752
36"W	42"H	771	755
48"W	42"H	772	756
36"W	60"H	773	757
48"W	60"H	774	758

Picket Count		
Opening Width	4" O.C.	6" O.C.
36"W	7	5
48"W	11	7

Gate Post (3" Square)

In-Ground	Part Number	Surface Mount	Part Number
60"H	782	37"H	792
66"H	741	43"H	744
84"H	784	61"H	794

Gate Options (Factory Installed)

992	Double lockbox 2½" opening w/bolt guard
993	Single lockbox 2½" opening w/bolt guard
997	Ornamental latch
998	Cane bolt (required for double gate)
991	Self-closing spring (installed in field)

DECO Steel Fence



Fence Size

- Panel height is 3" less than installed height
- Picket spacing: 4" O.C.

Opening Width	Installed Height	Part No.		
48"W	48"H	310027D	Opening Width	Picket Count
72"W		310030D		
48"W	72"H	310028D	48"W	11
72"W		310029D	72"W	17

Fitting Set

One set required for each fence panel

Fitting Set	865
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Post (2" Square)

Select height and type of post

In-Ground	Part Number	Surface Mount	Part Number
72"H	875	49"H	910
96"H	877		

Gate Size

- Hinges & Latch included

Opening Width	Installed Height	Part No.		
36"W	48"H	340048D	Opening Width	Picket Count
48"W		340049D		
36"W	72"H	340072D	36"W	7
48"W		310061D	48"W	11

Gate Post (3" Square)

In-Ground	Part Number	Surface Mount	Part Number
72"H	783	49"H	793
96"H	785		

Gate Options (Factory Installed)

992	Double lockbox 2 1/8" opening w/bolt guard
993	Single lockbox 2 1/8" opening w/bolt guard
997	Ornamental latch
998	Cane bolt (required for double gate)
991	Self-closing spring (installed in field)

OASIS Steel Fence



Fence Size

- Panel height is 3" less than installed height
- Picket spacing: 4" O.C.

Opening Width	Installed Height	Part No.	Opening Width	Picket Count
48"W	48"H	3100270	48"W	11
72"W	48"H	3100300	72"W	17
48"W	72"H	3100280		
72"W	72"H	3100290		

Gate Size

- Hinges & Latch included

Opening Width	Installed Height	Part No.	Opening Width	Picket Count
36"W	48"H	3400480	36"W	7
48"W	48"H	3400490	48"W	11
36"W	72"H	3400720		
48"W	72"H	3100610		

Fitting Set

- One set required for each fence panel

Fitting Set	865
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Gate Post (3" Square)

In-Ground	Part Number	Surface Mount	Part Number
72"H	783	49"H	793
96"H	785		

Post (2" Square)

- Height and type of post

In-Ground	Part Number	Surface Mount	Part Number
72"H	875	49"H	910
96"H	877		

Gate Options (Factory Installed)

992	Double lockbox 2 1/8" opening w/bolt guard
993	Single lockbox 2 1/8" opening w/bolt guard
997	Ornamental latch
998	Cane bolt (required for double gate)
991	Self-closing spring (installed in field)

TRITON Steel Fence



Fence Size

- Panel height is 3" less than mounted height)
- Picket spacing: 4 O.C.

Opening Width	Installed Height	Part No.	Opening Width	Picket Count
48"W	48"H	310027T	48"W	11
72"W	48"H	310030T	72"W	17
48"W	72"H	310028T		
72"W	72"H	310029T		

Fitting Set

- One set required for each fence panel

Fitting Set	865
-------------	-----

Post (2" Square)

- Height and type of post

In-Ground	Part Number	Surface Mount	Part Number
72"H	875	49"H	910
96"H	877		

Gate Size

- Hinges & Latch included

Opening Width	Installed Height	Part No.	Opening Width	Picket Count
36"W	48"H	340048T	36"W	7
48"W	48"H	340049T	48"W	11
36"W	72"H	340072T		
48"W	72"H	310061T		

Gate Post (3" Square)

In-Ground	Part Number	Surface Mount	Part Number
72"H	783	49"H	793
96"H	785		

Gate Options (Factory Installed)

992	Double lockbox 2½" opening w/bolt guard
993	Single lockbox 2½" opening w/bolt guard
997	Ornamental latch
998	Cane bolt (required for double gate)
991	Self-closing spring (installed in field)



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